

Specifications★

Electrical Ratings		
Contact ratings	Refer to the contact ratings tables on page 10-4.	
Dielectric strength	2200V for one minute, 1300V for one minute (Logic Reed)	
Electrical design life cycles	1,000,000 at max. rated load, 200,000 at max. rated load (Logic Reed)	
Mechanical Ratings		
Vibration	10...2000 Hz, 1.52 mm displacement (peak-to-peak) max./ 10 G max. (except Logic Reed)	
Shock	1/2 cycle sine wave for 11 ms ≥ 25 G (contact fragility) and no damage at 100 G	
Degree of protection	Type 1/4/12/13 (800T); Type 1/4/4X/12/13 (800H); EN/IEC 60529 IP66/65	
Mechanical design life cycles		
Push buttons	(Momentary, non-illuminated, flush and extended head)	10,000,000 min.
	(Momentary, illuminated)	250,000 min.
	(Push-pull/twist-to-release)	250,000 min. ‡
Selector switches	(Non-illuminated)	1,000,000 min.
	(Illuminated, key-operated)	200,000 min.
Potentiometers	25,000 min.	
All other devices	200,000 min.	
Contact operation	Shallow, mini, and low-voltage contact blocks: Slow, double make and break Logic Reed and sealed switch contact blocks: Single break magnetic	
Wire gauge/Terminal screw torque	#18...14 AWG (#18...10 Max Duty) / 6...8 lb•in	
Typical operating forces		
Operators without contact blocks	Flush, extended button, standard mushroom, jumbo plastic mushroom: 2 lbs max. Jumbo and extended aluminum mushroom head: 3.95 lbs max. Maintained selector switch: 3.6 in•lb max.	
Spring return selector switches	3.6 in•lb to stop, 0.2 in•lb to return	
Illuminated push buttons and push-to-test pilot lights	5 lb max.	
2-position push-pull	8.0 lb max. push or pull	
3-position push-pull	8 lb max. push to in position or pull to center position (15 lb max. pull to out position)	
Twist-to-release or push-pull	9 lbs max. push or pull 30 in•oz max. twist, 6 in•oz minimum return	
Potentiometer	Rotational torque 3...12 in•oz; stopping torque 12 in•lb (minimum)	
Contact blocks	Standard	1 lb
	Logic Reed	1 lb max.
	Sealed switch	3 lb max. at 0.205 in. plunger travel
	Stackable sealed switch	1 lb max.
	MaxDuty	1.4 lb max.
	PenTUFF	1.4 lb max.
	Self Monitoring	1.6 lb
Environment		
Temperature range	Operating	-40...+131 °F (-40...+55 °C)
	Storage	-40...+185 °F (-40...+85 °C)
<b>Note:</b> Operating temperatures below freezing are based on the absence of moisture and liquids. Consult your local Rockwell Automation sales office or Allen-Bradley distributor for use in lower temperature applications.		
Humidity	50...95% RH from 77...140 °F (25...60 °C) per Procedure IV of MIL-STD-810C, Method 507.1 cycling test	

★ **Performance Data** — Performance data given in this publication is provided only as a guide for the user in determining suitability and do not constitute a performance warranty of any kind. Such data may represent the results of accelerated testing at elevated stress levels, and the user is responsible for correlating the data to actual application requirements. ALL WARRANTIES AS TO ACTUAL PERFORMANCE, WHETHER EXPRESS OR IMPLIED, ARE EXPRESSLY DISCLAIMED.

‡ Illuminated Trigger Action E-stops are rated for 150,000 min. mechanical operations when using Cat. No. 800TC-XD4S Self-Monitoring Contact Blocks (SMCBs).

**Standard Contact Ratings**

Minimum: 24V, 24 mA

Maximum thermal continuous current  $I_{th}$  10 A AC/2.5 A DC. Bulletin 800T units with 800T-XA contacts have ratings as follows:

Max. Opertnl. Volts $U_e$	Utilization Category		Rated Operational Currents		
	IEC	NEMA	Volts $U_e$	Make	Break
AC 600	AC-15	A600	120...600	7200VA	720VA
			72...120	60 A	720VA
			24...72	60 A	10 A
DC 600	DC-13	Q600	28...600 24...28★	69VA 2.5 A	

★ For applications below 24V/24 mA, PenTUFF or Logic Reed contacts are recommended.

**Sealed Switch Contact Ratings**

Minimum: 5V, 1 mA

Maximum continuous current  $I_{th}$  5 A. Bulletin 800T units have control circuit ratings with sealed switch contact blocks as follows:

Max. Opertnl. Volts $U_e$	Utilization Category		Rated Operational Currents		
	IEC	NEMA	Volts $U_e$	Make	Break
AC 600	AC-15	B600	120...600	3600VA	360VA
			0...120	30 A	3 A
DC 300	DC-13	P300	24...300 0...24	138VA 5.0 A	

**Stackable Sealed Switch Contact Ratings**

Minimum: 5V, 10 mA (digital); 24V, 1 mA (analog)

Maximum continuous current  $I_{th}$  2.5 A. Bulletin 800T units have control circuit ratings with sealed switch contact blocks as follows:

Max. Opertnl. Volts $U_e$	Utilization Category		Rated Operational Currents		
	IEC	NEMA	Volts $U_e$	Make	Break
AC 300	AC-15	C300	120...300	1800VA	180VA
			0...120	15 A	1.5 A
DC 150	DC-13	Q150	24...150 0...24	69VA 2.5 A	

**Logic Reed Contact Ratings**

Minimum — DC: 5V, 1 mA

Maximum — DC: 30V, 0.06 A, AC: 150V, 0.15 A

Should only be used with resistive loads.

**Materials Used in 800H Type 4X Operators**

**Thermoplastic Polyester (Fiberglass Reinforced)**

- Bushings
- Mounting Rings
- Sockets

**Thermoplastic Polyester**

- Non-illuminated button caps

**Transparent Amorphous Nylon**

- Pilot light lens cap
- Illuminated button caps

**Glass Filled Crystalline Nylon**

- Thrust washer

**Mineral Filled Nylon**

- Trim washer

**Nitrile (Synthetic Rubber)**

- Gaskets and internal seals

**PenTUFF™ (Low Voltage) Contact Ratings**

Minimum DC: 5V, 1 mA

Maximum thermal continuous current  $I_{th}$  2.5 A AC/1.0 A DC. Bulletin 800T units with 800T-XAV contacts have ratings as follows:

Max. Opertnl. Volts $U_e$	Utilization Category		Rated Operational Currents		
	IEC	NEMA	Volts $U_e$	Make	Break
AC 300	AC-15	C300	120...300	1800VA	180VA
			0...120	15 A	1.5 A
DC 150	DC-13	R150	24...150 0...24	28VA 1.0 A	

**Snap Action Contact Ratings**

Max. Opertnl. Volts $U_e$	Contact Rating Designation	Rated Operational Currents		
		Volts $U_e$	Make	Break
AC 300	A300	120...300	7200VA	720VA
		24...72	60 A	10 A
DC 250	—	230...250	0.2 A	
		115...125	0.4 A	

**MaxDuty Contact Rating**

Maximum thermal continuous current  $I_{th}$  24 A.

Pilot Duty — 120V AC, 12 A; 24V DC, 10 A

Motor Ratings — 120V AC, 1.5 Hp; 240V AC, 3 Hp; 24V DC, 10 A FLA/60 A LRA

**Time Delay Contacts**

Max. Opertnl. Volts $U_e$	Contact Rating Designation	Rated Operational Currents		
		Volts $U_e$	Make	Break
AC 120	B150	120	3600VA	360VA

**Note:** This device is not rated for DC applications.

Adjustment range: 0.5...15 s ± 25%  $I_{th}$  = 5 A

**Standards Compliance**

UL 508

CCC

**Certifications**

UL Listed

(File No. E14840, E10314)

Guide No. NKCR, NOIV, NISD)

CSA Certified

(File No. LR1234, LR11924)

CSA C22.2, No. 14

CE Marked (EN/IEC 60947-5-1,

EN/IEC 60947-5-5,

EN ISO 13850)

